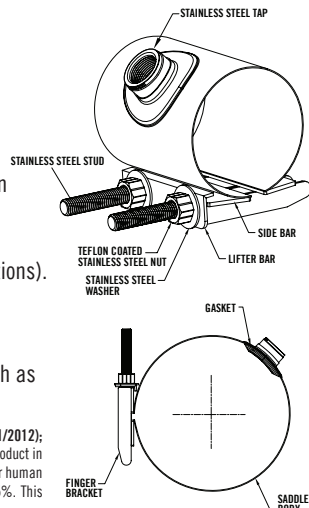




IMPORTANT NOTICE - READ CAREFULLY

Stainless Steel Saddles Installation Instructions

1. Check the outside diameter of the pipe to make certain the correct saddle is being installed.
2. Clean pipe surface so that the surface is smooth, free of dirt or other debris.
3. Apply a water based lubricant to the face of gasket. Do not use petroleum based lubricants.
4. Loosen nuts, disengage lifter plate and mount saddle on the pipe in desired position. Reengage lifter bar to side bar plate.
5. Torque all nuts to 60 ft. lb. evenly in an alternating sequence.
6. Install corporation stop (See corporation stops-installation instructions).
7. Check torque on all nuts and retighten to 60 ft. lb. if required.
8. Pressure test service line before backfilling.



WARNING: Not for use in applications with frequent cyclic loading such as air blow off valves on water and sewer force mains.

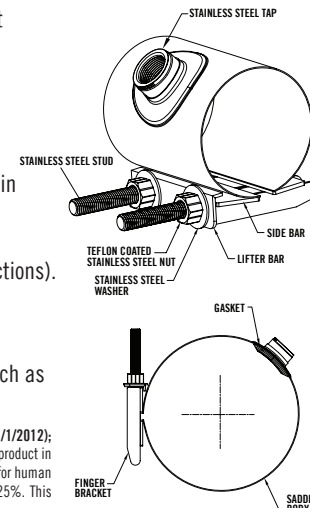
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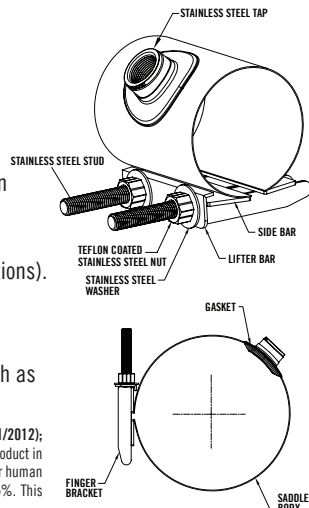
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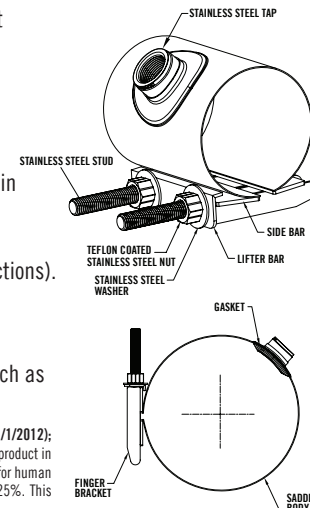
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**Stainless Steel Saddles
 Installation Instructions**

Some saddles may be stamped with 8403/8407.
 Always order series 8403.

A = AWWA (CC Thread)	3 = 3/4" thread
F = FNPT (NPT Thread)	4 = 1" thread
	5 = 1 1/4" thread
	6 = 1 1/2" thread
	7 = 2" thread

8403-0690-A3NPG

Mid Pipe Diameter

0450 = 4.50"	1110 = 11.10"	1740 = 17.40"
0480 = 4.80"	1275 = 12.75"	1752 = 17.52"
0663 = 6.63"	1298 = 12.98"	1800 = 18.00"
0677 = 6.77"	1320 = 13.20"	1891 = 18.91"
0690 = 6.90"	1400 = 14.00"	1950 = 19.50"
0863 = 8.63"	1424 = 14.24"	2000 = 20.00"
0886 = 8.86"	1530 = 15.30"	2160 = 21.60"
0905 = 9.05"	1542 = 15.42"	2400 = 24.00"
1075 = 10.75"	1600 = 16.00"	2580 = 25.80"
1093 = 10.93"	1663 = 16.63"	

Gasket Type

No letters assumes it is EPDM and Ring Gasket
PG = EPDM Pad Gasket
NG = NBR Gasket
NPG = NBR Pad Gasket
BW = Belleville Washer

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