# SUBMITTAL DATA SHEET

Waste Water
Effluent | Sewage Ejectors | Grinders

# 1 - 2 HP Grinder Pumps



#### Motor

Internal capacitor run 115V or 208-230V, oil filled motors with upper and lower ball bearings and thermal overload protection

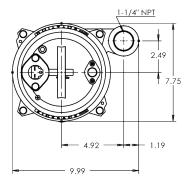
- Constant bearing lubrication
- Maximum motor cooling
- Runs cooler and lasts longer
- Internal overload protection
- Quiet operation
- Fasteners and shaft made from rugged, corrosion resistant stainless steel

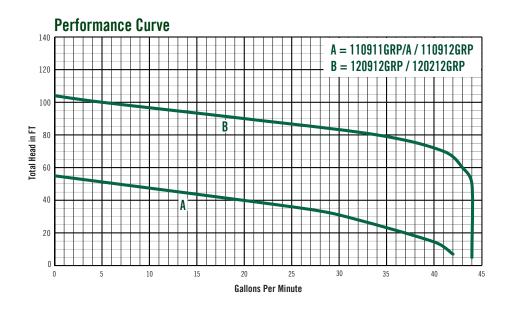
### **Performance**

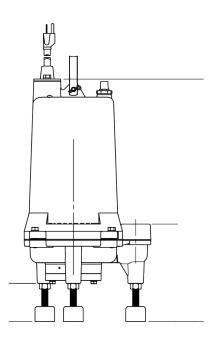
- Heads up to 103' TDH
- Flows up to 44 GPM

## Warranty

- 3 Years from date of manufacture







NO-LEAD: The weighted average of the wetted surface of this no-lead product contacted by consumable water contains less than one quarter of one percent (0.25%) lead.



**A.Y. McDonald Mfg. Co.** 4800 Chavenelle Rd Dubuque, IA 52002

**Toll Free:** 1-800-292-2737 sales@aymcdonald.com aymcdonald.com

A.Y. McDonald considers the information on this assembly drawing correct when published. Item and option availability, including specifications, are subject to change without notice.

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## **Seal Design**

Single, mechanical, running in oil filled chamber allowing dry run and cooling

## **Impeller Design**

Non-clog style, cast-iron vortex impeller

- Designed to generate higher heads and reduce clogging by foreign materials
- Provides non-overloading performance

## **Cutter Assembly**

440 SST (56-60 Rockwell)

- 24,000 cuts per second and 1.5 million cuts a minute
- Designed to reduce over loading and clogging

#### **Power Cord**

Sealed entry quick disconnect power cords

- Prevents water from entering the motor housing through a cut cord
- Easy to replace in the field
- Available in lengths up to 100'

### **Switch**

Piggy-back switch design

- Defective switches can be diagnosed over the phone
- Pump can be operated manually or supplied with other piggy-back switches
- Switch can be replaced

### **Technical Data**

Discharge	1 1/4" NPT. vertical standard			
	or optional 2"			
Liquid Temperature	140°F (Intermittent)			
Motor Housing	Cast Iron			
Volute	Cast Iron			
Seal Plate	Cast Iron			
Impeller	Cast Iron / Vortex			
Solids Handling	3"			
Shaft	Stainless Steel			
Seal Plate	Cast Iron			
Shaft Seal (Single Seal)	Single Mechanical, carbon- Rotating Face, Ceramic- Stationary Face, Buna-N Elastomer, 300 Series Stainless Steel Hardware			
Bearings (Upper & Lower)	Single row, ball, oil lubricated			
Hardware	300 Series stainless steel			
0-rings	Buna-N			
Cord	20' Length standard. Up to 30' with plug and 100' without plug.			
Motor (Single Phase)	1 or 2 HP 3450 RPM. 60Hz, Includes. Overload Protection in the motor, oil filled, Class F Permanent Split Capacitor			
Weight	75 / 78 lbs (Manual)			

Part No.	Model	HP	Volts	Phase	AMPS	Cord Length	Switch
6194-001	110911GRP	1	115	1	13	20'	Manual
6194-002	110911GRPA	1	115	1	13	20'	Wide-Angle Float
6194-011	110912GRP	1	208-230	1	6.5	20'	Manual
6194-003	120912GRP	2	208-230	1	15	20'	Manual
6194-012	120212GRP*	2	208-230	1	15	20'	Manual

<sup>\*</sup>Requires external capacitors

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