1. Disconnect power from wall.
2. Isolate pump by closing valves and drain.
3. Disconnect power coupling from transducer.
4. Remove tank and bushing.
5. Remove Union Nut from tailpiece.
6. Remove tail piece.
7. Remove transducer and control panel from tee.
8. Assemble transducer to tee (Reducing bushing supplied if needed).
9. Assemble control panel to tee.
10. Apply pipe sealant on the male threads of tailpiece. Install into outlet of pump. **DO NOT apply any pipe sealant on pump threads.**
11. Make sure the union nut is over the tailpiece before threading into pump.
12. Apply pipe sealant on male threads of tank bushing. Install into top of control tee.
13. Apply pipe sealant on tank threads and install into top of tank bushing. Tank should only be tightened using wrench flats. Pressurize tank. **NOTE:** Pressure must be set 2 psi less than the start press of the pump.
14. Plug in transducer and control cord of pump.